

UltraMig :	260	
Input voltage (Volts)	180 @ 250	
Type	1 Phase	
Input power (KVA)	6.0	
Main fuse (AMPS)	30	
Open circuit voltage (VOLTS)	33	
Current range - min. (AMPS)	30	
Current range - max. (AMPS)	300	
Output current		
Duty cycle	Volts	AMPS
30%	29.0	300
40%	27.0	260
60%	24.5	210
100%	22.0	160
Insulation class	H	
Protection degree	IP-21	
Wire speed (m/min)	2.5 @ 12	
Wire size		
-Solid steel	0.6 mm (.024) @	1.2 mm (.045)
-Stainless steel	0.6 mm (.024) @	1.0 mm (.040)
-Flux cored	0.8 mm (.030) @	1.2 mm (.045)
-Aluminum	0.8 mm (.030) @	1.2 mm (.045)
Gas selection	3	
Welding mode		
-Continuous	Yes	
-Stitch on/off time (second)	0.5 @ 2.5	
-Spot on/off time (second)	0.5 @ 2.5	
Gun connexion type	Euro-connect (1/2)	
Drive wheels system	2	
Spool gun	Yes	
Wire spool size up to (mm)	305	
Mig torch supplied	3 m	
Input power cable	3 m	
Dimension (mm) (L* I* H)	875 * 375* 725	
Weight (KG)	89	