

UltraMig :	315	
Input voltage (Volts)	180 @ 250,340-415, 550/600	
Type	1 Phase	
Input power (KVA)	15.0	
Main fuse (AMPS)	40	
Open circuit voltage (VOLTS)	36	
Current range - min. (AMPS)	40	
Current range - max. (AMPS)	365	
Output current		
Duty cycle	Volts	AMPS
30%	32.0	365
40%	30.0	315
60%	27.0	260
100%	24.0	200
Insulation class	H	
Protection degree	IP-21	
Wire speed (m/min)	1.5 @ 20.0	
Wire size		
-Solid steel	0.6 mm (.024) @	1.2 mm (.045)
-Stainless steel	0.6 mm (.024) @	1.2 mm (.045)
-Flux cored	0.8 mm (.030) @	1.6 mm (.062)
-Aluminum	0.8 mm (.030) @	1.6 mm (.062)
Gas selection	3	
Welding mode		
-Continuous	Yes	
-Stitch on/off time (second)	0.5 @ 2.5	
-Spot on/off time (second)	0.5 @ 2.5	
Gun connexion type	Euro-connect (1/2)	
Drive wheels system	4	
Spoll gun	Yes	
Wire spool size up to (mm)	305	
Mig torch supplied		
Input power cable	3 m	
Dimension (mm) (L* I* H)	975 * 425* 800	
Weight (KG)	143	